

# moduline

NOISE CONTROL by INDUSTRIAL ACOUSTICS COMPANY UPDATED WITH NEW PANELS, FIRE & BALLISTIC RATINGS

Design Rugged Noise Control Structures Using Acoustically Rated and Field Proven Demountable Components... Readily Assembled, Demounted, Rearranged, and Reassembled Without Loss of Acoustical or Structural Performance



















#### MODULINE APPLICATIONS

- Soundproof Partitions
- Machinery Enclosures
- Factory Offices
- Sound Barriers
- Quiet Rooms
- Quality-Control Rooms
- Test Environments
- Product-Development Rooms
- Acoustic/Thermal Plenums
- Transformer Stations
- Communication Centers
- Observation/Control Rooms
- Power-Plant Offices
- Traffic-Control Centers
- Vibration-Test Enclosures
- Radio, TV, Recording Studios
- Control Pulpits
- SCIF Rooms
- Conference Rooms
- Printing Press Enclosures
- Equipment Penthouses
- Coordinate Measuring Machine Enclosures
- Cooling Tower Enclosures
- Outdoor Construction Offices
- Document Storage Rooms

..... and many others







## Designing a Moduline Structure is as Simple as A-B-C...

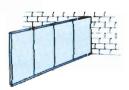
Industrial Acoustics Company's Moduline® System features modular Noishield® and Noise-Lock® components with high sound-transmission-loss and sound-absorption ratings providing excellent noise reduction characteristics.

Components include wall, roof, and floor panels, doors, windows, ventilation units and silencers, panel joiners, trim and hardware; all part of an acoustically and structurally rated

'building block' system for a multitude of applications.



## Straight Walls — Barriers

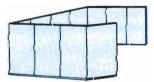


A straight wall or barrier is the most basic of configurations, and constitutes a starting point. The sound-retardant panel wall may be part of a full enclosure, or a partial barrier between existing walls. The panels are connected by 'H'-joiners and securely joined to the floor by placement in a

standard floor channel. Seal against other structures is made with angle connectors and felt stripping.



#### Partial Enclosures/Shields



Walls at right angles to the basic wall may be added by using a corner joiner. If other than a right angle connection is desired angular joiners are used.



## Access to Enclosed Equipment



Doors, Removable Panels, Windows—no-sill personnel access is provided with manual or automated sliding doors, framed openings, or a wide range of hinged single- and double-leaf magnetic seal doors. For vision, standard double-glazed win-

dows range from 12 in. x 12 in. (305 x 305mm) to 27 in.  $\overline{x}$  74.5 in. (686 x 1892mm).



## Roof for a Complete Enclosure



Roof construction is similar to that used for walls. Standard 'H'-joiners, roof channels and apron provide the necessary structural and acoustical seals and may be used for most applications on spans up to 20 ft (6096mm). When the roof must support more than its own weight, and for

spans greater than 30 ft (9144mm), a special structural 'H'-joiner is



## Floors and Vibration Control



Where structurally transmitted noise and/or vibration must be controlled, the enclosure is built upon a Moduline floor floating upon vibration isolators.



## Trackwall for Completely Removable yet Captive Walls

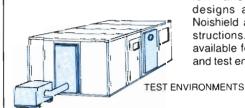


Trackwall<sup>©</sup> components are stored in a convenient storage area when removed from the structure. These sturdy, all-steel jacking panels seal between the existing floor and the overhead structural track. When 'open' Trackwall panels leave no trip

hazard sills. All hardware is captive, ensuring long-term maintenance-free acoustic integrity.



## **Ventilation** for Complete Enclosures



Moduline Ventilation Systems in low- and high-volume flow designs are offered in both Noishield and Noise-Lock constructions. Air conditioning is available for personnel shelters and test environments.

MACHINERY ENCLOSURES





PERSONNEL STRUCTURES

## ...with Versatile Components Designed for Ease of Installation

#### Walls, Ceilings, and Floors

- Moisture protection for absorption materials prevents entrapment of volatile or corrosive liquids.
- Optional Fire-Noise-Lock® construction provides certification of 1.5 hr fire rating - all components shipped with U.L. label.
- Heavy-duty applications up to ½ in. (6.35mm) plate vault construction
- Noise-Foil<sup>TM</sup> sound absorption system reduces. reverberant build-up within existing 'hard' structures.

#### **Doors & Other Accessories**

- Single- and double-leaf 'cam-lift', no-sill personnel doors. Clear opening to 8 ft x 14 ft (2438 x 4267mm). Special designs for larger openings
- Panic hardware.
- Manual and automated single- and double-leaf sliding doors.
- Single-leaf maintenance access doors.
- Trackwall track-mounted movable wall system also with 1.5 hr fire rating.
- Removable panel details all hardware captive.
- Access plugs for local access.
- Double-glazed window units provide vision access at no loss of acoustic integrity.
- U.L. fire-rated doors 3 hrs up to 42 in. x 90 in. (1067 x 2286mm) single-leaf clear opening, 84 in. x 90 in. (2134 x 2286mm) double-leaf clear opening.

#### Materials

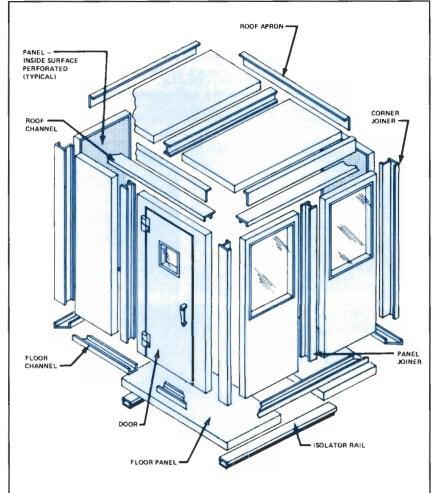
 Standard – cold-rolled solid steel and galvanized perforated steel.

#### **OPTIONAL**

- All galvanized construction.
- All stainless construction, Types 304, 316, 316L. 321, and 409
- Stainless steel perforated only

#### Ventilation

- Acoustically compatible systems 100–10.000 cfm (170-17,000 m<sup>3</sup>/hr).
- Wide range of acoustically and aerodynamically. rated silencers for normal and most exacting requirements.



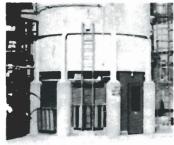
#### Installation Information and Sequence

- 1. Two men can handle Moduline components.
- 2. Install doors as other panel components, leaves shipped preassembled in panel frame.
- 3. Place floor channels in lengths needed for room perimeter. Anchor to floor.
- 4. Starting at a corner install panels and joiners to make up walls.
- 5. Install roof angles. Place ceiling panels and joiners. Finish off with external roof apron.
- 6. Install accessory items, including forced ventilation system and electrical work.
- 7. Use easy to follow, detailed, and illustrated installation instructions provided with each structure.

## "Here's How" Case Histories Illustrate Moduline Noise Reduction Capability



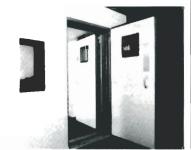
MACHINERY ENCLOSURES **Rumbler Noise Reduction 35 dBA** 



**Furnace Noise Reduction** 







**TEST FACILITIES Noise Reduction** 60 dBA

Over 100 detailed case histories describe a wide range of small-and large-scale Moduline Installations. Highlighting mechanical, structural, and acoustical characteristics, "Here's How" stories illustrate efficient and economical methods to solve your noise control problems. Tell us about the nature of your noise problem and we will mail you appropriate case histories.

## MODULINE® CHECKLIST

## **✓** Acoustic Performance Ratings

Moduline Panels are available with a wide range of sound-transmission-loss and sound-absorption ratings to accommodate any noise-control requirement:

#### SOUND TRANSMISSION LOSS, dB

#### SOUND ABSORPTION COEFFICIENTS

Octave Band Center Freq., Hz	63	125	250	500	1K	2K	4K	8K	STC	Wt,	Octave Band Center Freq., Hz	125	250	500	1K	2K	4K	8K	NRC
Noishield Septum	21	19	23	35	50	60	68	72	37	9	Noishield Regular and Trackwall Regular	0.89	1.20	1.16	1.09	1.01	1.03	0.93	(1.10) 0.95
Noishield Regular	20	21	27	38	48	58	67	66	40	8									
Mill Duty Regular	28	27	28	41	50	57	57	64	43	10.5	Noishield Septum	0.50	0.68	1.03	1.05	1.00	0.99	_	(1.10)
Noise-Lock I	25	27	31	41	51	60	65	66	44	9.5	Noise-Lock I. II.	+						<del> </del>	0.00
Noise-Lock II and Fire-Noise-Lock	27	30	32	41	50	59	67	71	45	10.5	Fire-Noise-Lock and Super-Noise-Lock	0.94	1.19	1.11	1.06	1.03	1.03	1.04	(1.10) 0.95
Trackwall Regular	18	25	35	45	52	51	56	58	46	10	Noishield and Trackwall Regular with fill protection and spacer	0.56	0.99	1.09	0.97	0.95	0.90	_	(1.00) 0.95
Super-Noise-Lock	31	34	35	44	54	63	62	68	48	15									
Trackwall Hard	31	38	43	48	53	53	58	59	51	10									
Noishield Hard	22	33	45	52	58	68	75	65	56	9.5	Noise-Lock III	0.49	0.37	0.83	0.96	0.99	1.00		0.80
Vault	34	39	46	56	62	59	60	64	57	15.5	Noise-Foil I and II, (2 in51mm thk)			1.20		1	0.92		0.95
Noise-Lock III	20	36	51	68	75	83	84	73	59	11									
Noise-Lock II Hard	24	40	50	57	65	73	80	78	61	12	Noise-Foil I and II (4 in.–102mm thk)	0.97	1.39	1.34	1.29	1.19	1.01	_	1.30
Noise-Lock IV Hard	21	30	50	60	73	79	80	71	62	11.3									
Gemini Regular	34	48	58	69	75	82	86	76	70	21	Noise-Foil V	0.24	0.95	1.13	0.99	0.94	0.86	_	1.00

Data in complete accordance with ASTM E 90 (Transmission Loss) and E 413 (Sound Absorption).

## ✓ Fire Resistance Ratings

Fire-Noise-Lock® Panels are shipped with U.L. labels certifying 1-hour (solid side) and 1.5-hour (absorptive side) ratings. Doors are certified and shipped with 1-, 1.5-, or 3-hour rating as required. Trackwall® available with 1.5-hour rating. See Data Sheet MDS 1113 for further details.

## ✓ Blast Resistance

Moduline Structures and Components can be designed to withstand 1 psi (6895N/m²) blast load. All doors remain operable after blast.

## **✓** Bullet Resistance

Moduline Noise-Lock Acoustic/Ballistic Panels are Underwriters Laboratory listed for bullet resistance in accordance with U.L. Standard 752. System is rated for High Power Rifle (HPR), Super Power Small Arms (SPSA), High Power Small Arms (HPSA), and Medium Power Small Arms (MPSA).

## ✓ Tax Advantages Reduce Cost

Moduline Structures qualify in many applications for tax savings associated with accelerated depreciation. Other construction components such as dry wall or concrete block do not qualify. Savings with Moduline can amount to 30% to 40% of purchase price. Industrial Acoustics Company recommends consultation with tax or financial advisors on the specifics of each application.

## **✓** Detailed Moduline Application Manual

Each Moduline Component is fully described in nearly 100 detailed engineering and application data sheets which make up a new expanded edition of the Moduline Application Manual. It provides engineering data including sound transmission loss, sound absorption, sizes, weights, materials of construction, and application information utilized in the design and installation of noise-control structures. Request IAC Moduline Application Manual, Bulletin 6.0502.

## ✓ Unequalled Engineering and Manufacturing Organizations

Since 1949 Industrial Acoustics Company has pioneered exclusively in noise-control products and systems for industry, architecture, research, aerospace, power generation, and air conditioning. IAC possesses a unique reservoir of practical noise-control engineering know-how as applied in thousands of installations. IAC will be pleased to make recommendations to meet any acoustical criteria and requirement. For unusual problems let IAC's engineers and research facilities go to work for you.

ALL DESIGNS AND SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.



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